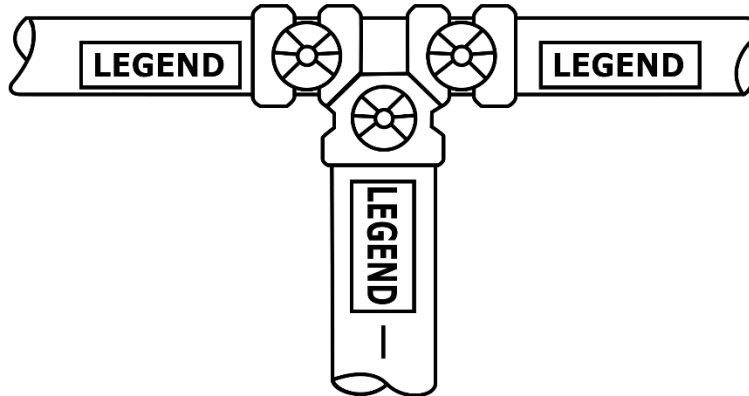


OAR 437-002-0378 Illustration and Appendix
Filing Attachment for Adopted Rule - 5/29/26

Illustration 1 Location of Labeling



Appendix A for Pipe Labeling (Non-Mandatory)

Table 1

Classification of Hazards of Materials and Suggestions of Colors

Classification	Color Field**	Color of Letters For Legends
Materials Inherently Dangerous		
Flammable or Explosive	Yellow	Black
Chemically Active or Toxic	Yellow	Black
Extreme Temperatures or Pressures	Yellow	Black
Radioactive	Yellow	Magenta
Materials of Inherently Low Hazard		
Liquid or Liquid Admixture	Green	White
Gas or Gaseous Admixture	Blue	White

** Alternatives to the colors suggested by Table 1 may be acceptable if they meet all other requirements of this appendix and are used consistently on all pipes in a given location.

- (1) Color may be displayed on the piping by any physical means, but when it is used it shall be in combination with labels.
- (2) Color may be used in continuous, total length, or in intermittent displays.

Types and Sizes of Letters

- (1) Contrast shall be provided between color field and letters for readability.
- (2) Use of letters of block lettering in sizes 1/2 inch (13 mm) and larger, is recommended. (Table 2)

Table 2

Types and Styles of Letters

Outside Diameter of Pipe or Covering		Length of Color Field		Size of Letters	
in.	mm.	in.	mm.	in.	mm.
3/4 to 1-1/4	19 to 32	8	200	1/2	13
1-1/2 to 2	38 to 51	8	200	3/4	19
2-1/2 to 6	64 to 150	12	300	1-1/4	32
8 to 10	200 to 250	24	600	2-1/2	64
over 10	over 250	32	800	3-1/2	89

- (3) For identification of materials in pipes less than 3/4 inch (19 mm.) in diameter, and for value and fitting identification, the use of a legible tag is recommended.

Stat. Auth: ORS 654.025(2) and 656.726(4).

Stats. Implemented: ORS 654.001 through 654.295.

Hist: WCD Admin. Order, Safety 8-1986, f. 9/4/86, ef. 10/1/87.

OR-OSHA Admin. Order 12-1993, f. 8/20/93, ef. 11/1/93.

OR-OSHA Admin. Order 5-2012, f. 9/25/12, ef. 9/25/12.

OR-OSHA Admin. Order 1-2026, f. 5/29/2026, ef. 7/1/2026